



Centre for  
Process  
Systems  
Engineering

Imperial College  
London

# Multi-Parametric Programming & Explicit Model Predictive Control

Stratos Pistikopoulos



Centre for Process Systems Engineering

Imperial College  
London

## Acknowledgements

### ■ Funding

- EPSRC - GR/T02560/01, EP/E047017, EP/E054285/1
- EU - MOBILE, PRISM, PROMATCH, DIAMANTE, HY2SEPS
- CPSE Industrial Consortium, KAUST
- Air Products

CONNECT

PRISM

EPSRC



AIR PRODUCTS

### ■ People

- Vasilis Sakizlis, Vivek Dua, Pinky Dua, Joaquin Acevedo
- Kostas Kouramas, Nuno Faisca, Diogo Narciso, Christos Panos, Luis Dominguez, Nikos Bozinis, Anna Vöelker, Harish Khajuria
- John Perkins (UoM), Manfred Morari (ETH), Frank Doyle (Santa Barbara), Berc Rustem (Imperial), Pedro Saraiva (Coimbra), Michael Georgiadis (UoWM, Imperial)
- Imperial & ParOS R&D Teams

PAROS  
Advanced control technology on a chip

**Multi-Parametric  
Programming & Model  
Predictive Control – *are  
they meant for each other?***

**Multi-Parametric  
Programming & Model  
Predictive Control – *are  
they meant for each other?***

**YES!**

**in many cases (but not  
for all)**



## Outline

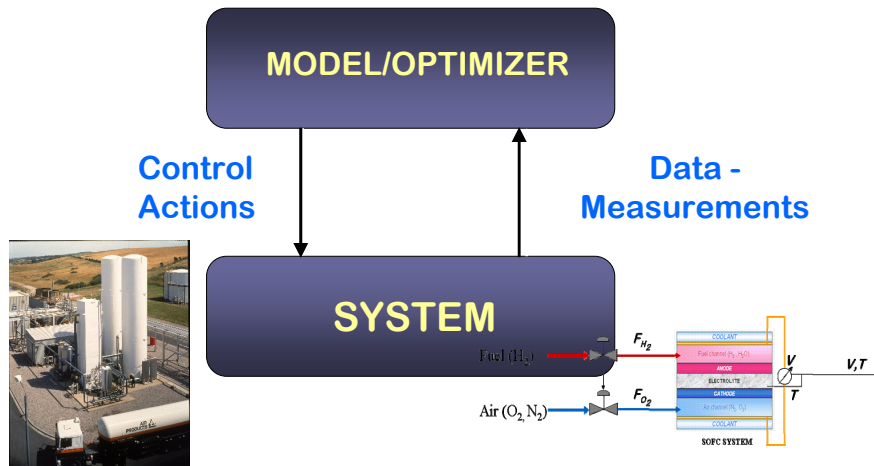
- Key concepts & historical overview
- Multi-parametric Programming Theory
  - Recent Developments & future directions
- Explicit Model Predictive Control Theory
  - Recent Developments & future directions
- A framework for multi-parametric programming & MPC
- MPC-on-a-Chip Applications
  - Recent Developments & future directions



## Outline

- **Key concepts & historical overview**
- Multi-parametric Programming Theory
  - Recent Developments & future directions
- Explicit Model Predictive Control Theory
  - Recent Developments & future directions
- A framework for multi-parametric programming & MPC
- MPC-on-a-Chip Applications
  - Recent Developments & future directions

# What is On-line Optimization?



# What is Multi-parametric Programming?

- Given:
  - a performance criterion to minimize/maximize
  - a vector of constraints
  - a vector of parameters

$$z(x) = \min_u f(u, x)$$

$$\text{s.t. } g(u, x) \leq 0$$

$$x \in \mathbb{R}^n$$

$$u \in \mathbb{R}^s$$



## What is Multi-parametric Programming?

- Given:
  - a performance criterion to minimize/maximize
  - a vector of constraints
  - a vector of parameters
- Obtain:
  - the performance criterion and the optimisation variables as a function of the parameters
  - the regions in the space of parameters where these functions remain valid

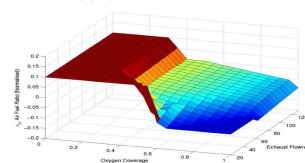


## Multi-parametric programming

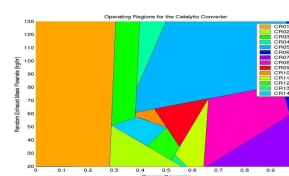
$$\begin{aligned} z(x) &= \min_u f(u, x) \\ \text{s.t. } g(u, x) &\leq 0 \\ x &\in \mathbb{R}^n \\ u &\in \mathbb{R}^s \end{aligned}$$

$$u(x)$$

(1) Optimal look-up function



(2) Critical Regions



Obtain optimal solution  $u(x)$  as a function of the parameters  $x$

# Multi-parametric programming

## *Problem Formulation*

$$\min_{\mathbf{u}_1, \mathbf{u}_2} (-3\mathbf{u}_1 - 8\mathbf{u}_2)$$

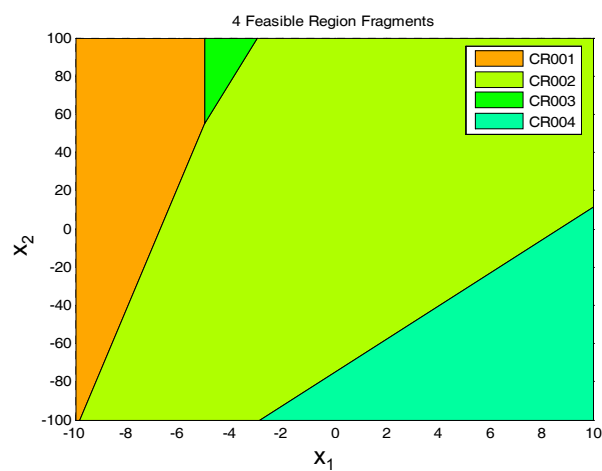
st.

$$\begin{bmatrix} 1 & 1 \\ 5 & -4 \\ -8 & 22 \\ -4 & -1 \end{bmatrix} \cdot \begin{bmatrix} \mathbf{u}_1 \\ \mathbf{u}_2 \end{bmatrix} + \begin{bmatrix} -1 & 0 \\ 0 & 0 \\ 0 & -1 \\ 0 & 0 \end{bmatrix} \cdot \begin{bmatrix} \mathbf{x}_1 \\ \mathbf{x}_2 \end{bmatrix} + \begin{bmatrix} -13 \\ -20 \\ -121 \\ 8 \end{bmatrix} \leq \begin{bmatrix} 0 \\ 0 \\ 0 \\ 0 \end{bmatrix}$$

$$-10 \leq \mathbf{x}_1 \leq 10 \quad -100 \leq \mathbf{x}_2 \leq 100$$

# Multi-parametric programming

## *Critical Regions*



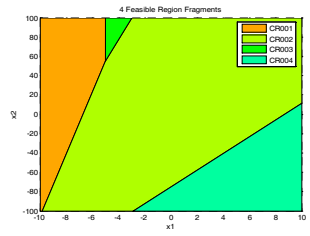
# Multi-parametric programming

## Multi-parametric Solution

$$U = \left\{ \begin{array}{l} \begin{bmatrix} -0.33 & 0 \\ 1.33 & 0 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} -1.67 \\ 14.67 \end{bmatrix} \text{ if } \begin{bmatrix} 1 & -0.031 \\ 1 & 0 \\ -1 & 0 \\ 0 & -1 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} -6.71 \\ -5 \\ 10 \\ 100 \\ 100 \end{bmatrix} \\ \\ \begin{bmatrix} 0.73 & -0.03 \\ 0.26 & 0.03 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} 5.5 \\ 7.5 \end{bmatrix} \text{ if } \begin{bmatrix} 1 & -0.115 \\ -1 & 0.031 \\ -1 & 0.045 \\ 1 & 0 \\ 0 & -1 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} 8.65 \\ 6.71 \\ 7.5 \\ 10 \\ 100 \\ 100 \end{bmatrix} \\ \\ \begin{bmatrix} 0 & 0 \\ 1 & 0 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} 0 \\ 13 \end{bmatrix} \text{ if } \begin{bmatrix} 1 & -0.045 \\ -1 & 0 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} -7.5 \\ 5 \\ 100 \end{bmatrix} \\ \\ \begin{bmatrix} 0 & 0.05 \\ 0 & 0.06 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} 11.8 \\ 9.8 \end{bmatrix} \text{ if } \begin{bmatrix} -1 & 0.11 \\ 1 & 0 \\ 0 & -1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} -8.65 \\ 10 \\ 100 \end{bmatrix} \end{array} \right.$$

# Multi-parametric programming

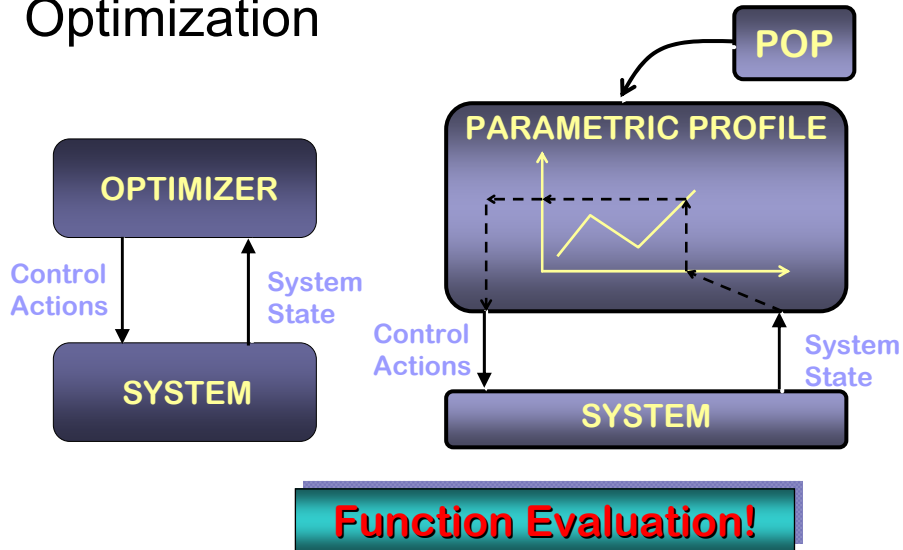
$$\begin{aligned} & \min_u (-3u_1 - 8u_2) \\ & \text{st.} \\ & \begin{bmatrix} 1 & 1 \\ 5 & -4 \\ -8 & 22 \\ -4 & -1 \end{bmatrix} \cdot \begin{bmatrix} u_1 \\ u_2 \end{bmatrix} + \begin{bmatrix} -1 & 0 \\ 0 & 0 \\ 0 & -1 \\ 0 & 0 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} -13 \\ -20 \\ -121 \\ 8 \end{bmatrix} \leq \begin{bmatrix} 0 \\ 0 \\ 0 \\ 0 \end{bmatrix} \\ & -10 \leq x_1 \leq 10, -100 \leq x_2 \leq 100 \end{aligned}$$



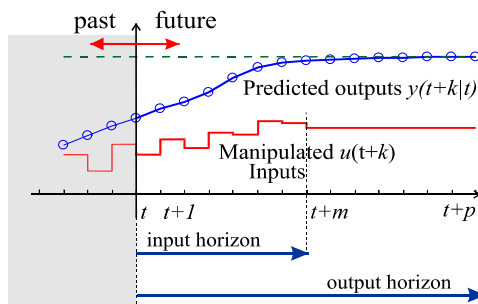
$$U = \left\{ \begin{array}{l} \begin{bmatrix} -0.333 & 0 \\ 1.333 & 0 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} -1.6667 \\ 14.6667 \end{bmatrix} \text{ if } \begin{bmatrix} 1 & -0.03125 \\ 1 & 0 \\ -1 & 0 \\ 0 & -1 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} -6.71875 \\ -5 \\ 10 \\ 100 \\ 100 \end{bmatrix} \\ \\ \begin{bmatrix} 0.7333 & -0.0333 \\ 0.26667 & 0.03333 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} 5.5 \\ 7.5 \end{bmatrix} \text{ if } \begin{bmatrix} 1 & -0.115385 \\ -1 & 0.03125 \\ -1 & 0.0454545 \\ 1 & 0 \\ 0 & -1 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} 8.65385 \\ 6.71875 \\ 7.5 \\ 10 \\ 100 \\ 100 \end{bmatrix} \\ \\ \begin{bmatrix} 0 & 0 \\ 1 & 0 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} 0 \\ 13 \end{bmatrix} \text{ if } \begin{bmatrix} 1 & -0.0454545 \\ -1 & 0 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} -7.5 \\ 5 \\ 100 \end{bmatrix} \\ \\ \begin{bmatrix} 0 & 0.05128 \\ 0 & 0.0641 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} + \begin{bmatrix} 11.8462 \\ 9.80769 \end{bmatrix} \text{ if } \begin{bmatrix} -1 & 0.115385 \\ 1 & 0 \\ 0 & -1 \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \end{bmatrix} \leq \begin{bmatrix} -8.65385 \\ 10 \\ 100 \end{bmatrix} \end{array} \right.$$

**Only 4 optimization problems solved!**

# On-line Optimization via off-line Optimization



# Multi-parametric/Explicit Model Predictive Control



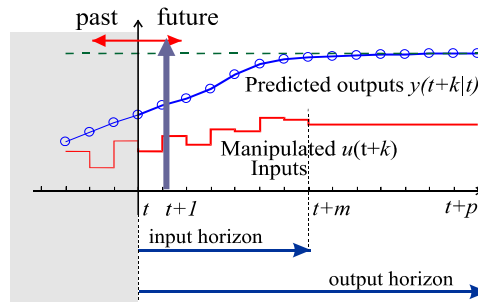
- Compute the optimal sequence of manipulated inputs which minimizes

**tracking error = output – reference**  
**subject to constraints on inputs and outputs**

- On-line re-planning: Receding Horizon Control



## Multi-parametric/Explicit Model Predictive Control



- Compute the optimal sequence of manipulated inputs which minimizes

**Solve a QP at each time interval**

- On-line re-planning: Receding Horizon Control

## Multi-parametric Programming Approach

- State variables → Parameters
- Control variables → Optimization variables
- MPC → Multi-Parametric Programming problem
- Control variables →  $F(\text{State variables})$

**Multi-parametric Quadratic Program**

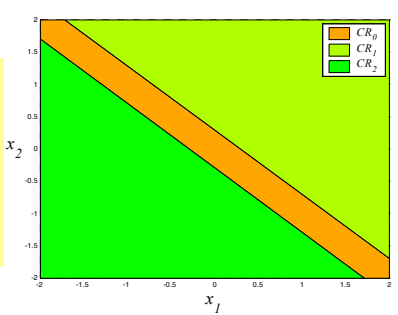
Imperial College London

## Explicit Control Law

$$J(\mathbf{x}(t)) = \min_{\mathbf{u}_{t+j|t}} \sum_{j=0}^1 \left\{ \mathbf{x}_{t+j|t}^T \mathbf{x}_{t+j|t} + 0.01 \mathbf{u}_{t+j|t}^2 \right\} + \mathbf{x}_{t+2|t}^T P \mathbf{x}_{t+2|t}$$

$$\text{s.t. } \mathbf{x}_{t+j+1|t} = \begin{bmatrix} 0.7326 & -0.0861 \\ 0.1722 & 0.9909 \end{bmatrix} \mathbf{x}_{t+j|t} + \begin{bmatrix} 0.0609 \\ 0.0064 \end{bmatrix} \mathbf{u}_{t+j|t}$$

$$-2 \leq \mathbf{u}_{t+j|t} \leq 2 \quad j=1,2 \quad \mathbf{x}_{j|t} = \mathbf{x}(t)$$



$$\mathbf{u}(t) = \begin{cases} [-6.8355 \quad -6.8585] \mathbf{x}(t) & \text{if } \begin{bmatrix} 0.7059 & 0.7083 \\ -0.7059 & -0.7083 \end{bmatrix} \mathbf{x}(t) \leq \begin{bmatrix} 0.2065 \\ 0.2065 \end{bmatrix} \\ -2 & \text{if } [-0.7059 \quad -0.7083] \mathbf{x}(t) \leq -0.2065 \\ 2 & \text{if } [0.7059 \quad 0.7083] \mathbf{x}(t) \leq -0.2065 \end{cases}$$

Imperial College London

## Multi-parametric Controllers

Optimization Model

➔

Parametric Controller

SYSTEM

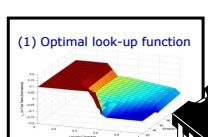
➔

System Outputs

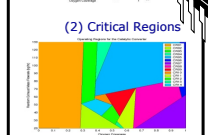
Control Action

Measurements

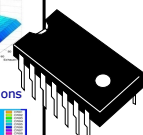
Input Disturbances



(1) Optimal look-up function



(2) Critical Regions



- **Explicit Control Law**
- **Eliminate expensive, on-line computations**
- **Valuable insights !**

**MPC-on-a-chip!**

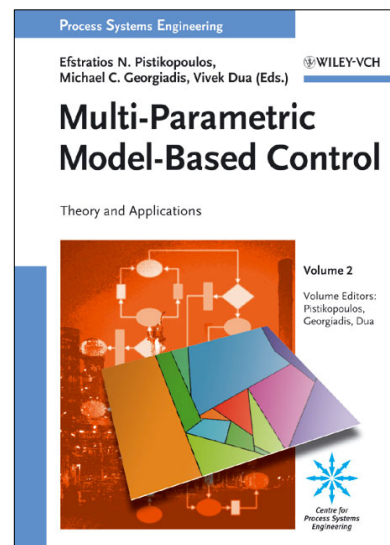
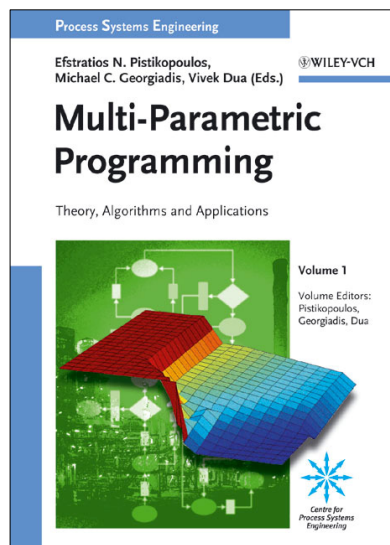
# Key milestones-Historical Overview

*AIChE J., Perspective (2009)*

- Number of publications

	Multi-Parametric Programming	Multi-Parametric MPC & applications
Pre-1999	>100	0
Post-1999	~50	~120

- 2002 Automatica paper ~ 420 citations
- Multi-parametric programming – until 1992 mostly analysis & linear models
- Multi-parametric/explicit MPC – post-2000 much wider attention



## Patented Technology

- Improved Process Control, European Patent No EP1399784, 2004
- Process Control Using Co-ordinate Space, United States Patent No US7433743, 2008



**Multi-Parametric  
Programming & Model  
Predictive Control – *are  
they meant for each other?***

**YES!**



# Outline

- Key concepts & historical overview
- **Multi-parametric Programming Theory**
  - Recent Developments & future directions
- Explicit Model Predictive Control Theory
  - Recent Developments & future directions
- A framework for multi-parametric programming & MPC
- MPC-on-a-chip Applications
  - Recent Developments & future directions



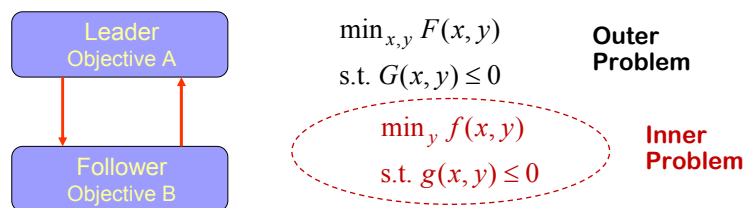
# Multi-parametric Programming Theory

<b>mp-LP</b>	Gass & Saaty [1954], Gal & Nedoma [1972], Propoi [1975], Adler and Monterio [1992], Gal [1995], Acevedo and Pistikopoulos[1997], Dua et al [2002], Pistikopoulos et al [2007]
<b>mp-QP</b>	Townsend [1972], Propoi [1978], Best [1995], Dua et al [2002], Pistikopoulos et al [2002,2007]
<b>mp-NLP</b>	Fiacco [1976], Kojima [1979], Bank et al [1983], Fiacco [1983], Fiacco & Kyoarisis [1986], Acevedo & Pistikopoulos [1996], Dua and Pistikopoulos [1998], Pistikopoulos et al [2007]
<b>mp-DO</b>	Sakizlis et al.[2002], Bansal [2003], Sakizlis et al [2005], Pistikopoulos et al [2007]
<b>mp-GO</b>	Fiacco [1990], Dua et al [1999,2004], Pistikopoulos et al [2007]
<b>mp-MILP</b>	Marsten & Morin [1975], Geoffrion & Nauss [1977], Joseph [1995], Acevedo & Pistikopoulos [1997,1999], Dua & Pistikopoulos[ 2000]
<b>mp-MINLP</b>	McBride & Yorkmark [1980], Chern [1991], Dua & Pistikopoulos [1999], Hene et al [2002], Dua et al [2002]

## Multi-parametric Programming Theory – Recent Developments

- Multi-parametric NLP (mp-NLP)
- Dynamic Programming
- Global Optimization
  - Bilevel/Multilevel Programming
  - Multi-parametric MILP

## Bilevel/Multilevel Programming



- Even linear case is non-convex
- Multi-parametric Programming approach
  - Follower's problem - Multi-parametric Programming Problem
  - Leader's problem - single optimization problems
- Methodology applies to Multi-level problems
- Applications in Hierarchical Decision Making/Control

## Multi-parametric Programming Theory – Future Directions

- Dynamic Systems
  - Multi-parametric Dynamic & Mixed Integer Optimization (mp-DO, mp-MIDO)
  - Valid bounds on number of control laws (Sakizlis et al, 2006) – approximations
- Global Optimization
  - Exploit model structure
  - General classes of nonlinear, mixed integer & dynamic systems
- Revisit fundamentals/basics
  - In search of a new ‘breakthrough’
  - Avoid active set strategy

## Outline

- Key concepts & historical overview
- Multi-parametric Programming Theory
  - Recent Developments & future directions
- **Explicit Model Predictive Control Theory**
  - **Recent Developments & future directions**
- MPC-on-a-chip Applications
  - Recent Developments & future directions
- A framework for multi-parametric programming & MPC

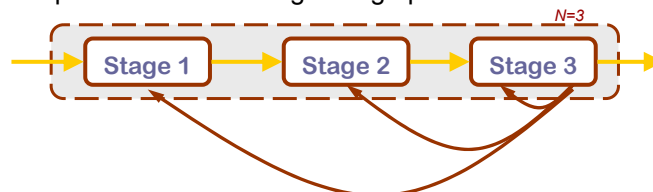
# Multi-parametric/Explicit Model Predictive Control Theory

<b>mp-MPC</b>	Pistikopoulos [1997, 2000], Bemporad, Morari, Dua & Pistikopoulos [2000], Sakizlis & Pistikopoulos [2001], Tondel et al [2001], Pistikopoulos et al [2002], Bemporad et al [2002], Johansen and Grancharova [2003], Sakizlis et al [2003], Pistikopoulos et al [2007]
<b>mp-Continuous MPC</b>	Sakizlis et al [2002], Kojima & Morari [2004], Sakizlis et al [2005], Pistikopoulos et al [2007]
<b>Hybrid mp-MPC</b>	Bemporad et al [2000], Sakizlis & Pistikopoulos [2001], Pistikopoulos et al [2007]
<b>Robust mp-MPC</b>	Kakalis & Pistikopoulos [2001], Bemporad et al [2001], Sakizlis et al [2002], Sakizlis & Pistikopoulos [2002], Sakizlis et al [2004], Olaru et al [2005], Faisca et al [2008]
<b>mp-DP</b>	Nunoz de la Pena et al [2004], Pistikopoulos et al [2007], Faisca et al [2008]
<b>mp-NMPC</b>	Johansen [2002], Bemporad [2003], Sakizlis et al [2007], Dobre et al [2007], Narciso & Pistikopoulos [2009]

## Multi-parametric/Explicit Model Predictive Control Theory – Recent Developments

### ■ Robust Explicit MPC (Faísca et al, 2007, Pistikopoulos et al, 2009)

- MPC problem posed in a dynamic programming framework - decoupled into smaller single-stage problem



- At each stage reduced (Robust) mp-QP is solved
  - Consider control, state and constraints only at current stage
  - Immunize constraints against uncertainty (Robustification)



## Multi-parametric/Explicit Model Predictive Control Theory – Recent Developments

### ■ Robust Explicit MPC Example

$$x_{t+j+1|t} = Ax_{t+j|t} + Bu_{t+j|t}$$

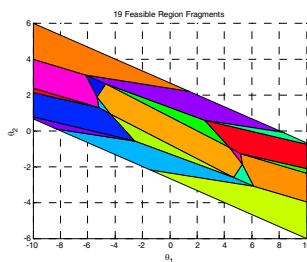
$$u_{\min} \leq u_{t+j|t} \leq u_{\max}$$

$$x_{\min} \leq x_{t+j|t} \leq x_{\max}$$

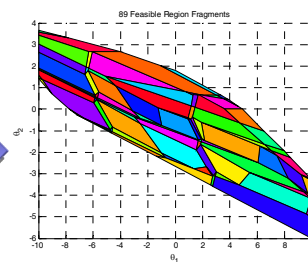
$$A = [a_{ij}] \in \mathfrak{R}^{n \times n}, B = [b_{ij}] \in \mathfrak{R}^{n \times m}$$

$$a_{ij} \in \{a_{ij} : |a_{ij} - \bar{a}_{ij}| \leq \epsilon \bar{a}_{ij}\}$$

$$b_{ij} \in \{b_{ij} : |b_{ij} - \bar{b}_{ij}| \leq \epsilon \bar{b}_{ij}\}$$



no uncertainty

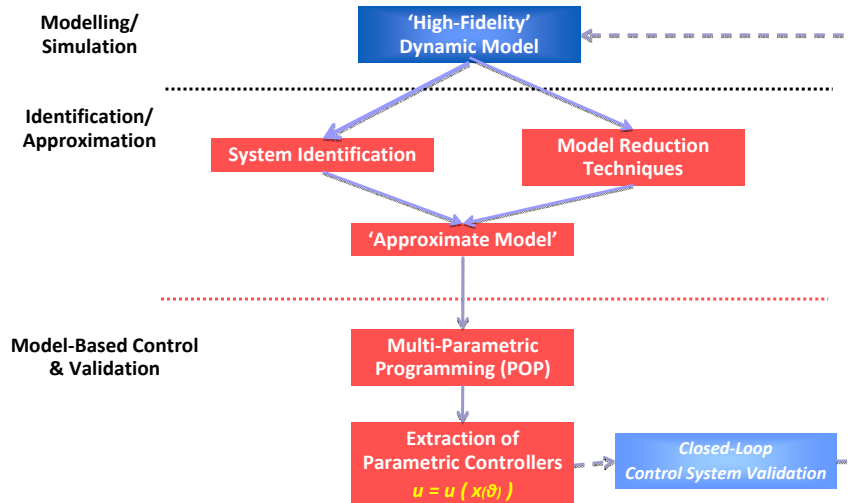
 $N=3$ 

uncertainty 20%

## Multi-parametric/Explicit Model Predictive Control Theory – Future Directions

- Robust & Hybrid Explicit Control
  - Hybrid Systems - with Nonlinear, Continuous-time Dynamics (mp-DO, mp-MIDO)
  - Robust Stability of mp-(N)MPC
- Model Reduction/Approximations
  - Nonlinear model order reduction methods with mp-NMPC
  - Identification methods (& uncertainty modelling)
- Estimation
- Explicit Nonlinear MPC (mp-NMPC)
  - Linked to Multi-parametric Nonlinear Programming (mp-NLP)
  - Constrained Dynamic Programming - nonlinear systems
  - Continuous-time Dynamic models (mp-DO, mp-MIDO)

## A framework for multi-parametric programming & MPC *(Pistikopoulos 2008, 2009)*



**Multi-Parametric  
Programming & Model  
Predictive Control – *are  
they meant for each other?***

**YES!**  
**But a lot of work  
remains to be done!**

## Outline

- Key concepts & historical overview
- Multi-parametric Programming Theory
  - Recent Developments & future directions
- Explicit Model Predictive Control Theory
  - Recent Developments & future directions
- A framework for multi-parametric programming & MPC
- **MPC-on-a-chip Applications**
  - **Recent Developments & future directions**

## MPC-on-a-chip Applications – Recent Developments

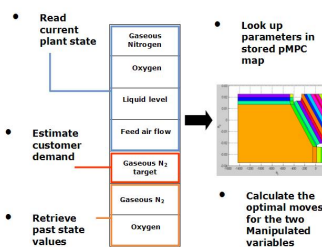
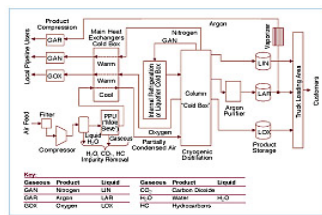
- Process Control
  - Air Separation (Air Products)
  - Hybrid PSA/Membrane Hydrogen Separation (EU/HY2SEPS, KAUST)
- Automotive
  - Active Valve Train Control (Lotus Engineering)
- Energy Systems
  - Hydrogen Storage (EU/DIAMANTE)
  - Fuel Cell

# MPC-on-a-chip Applications – Recent Developments

- **Biomedical Systems** (MOBILE - ERC Advanced Grant Award)
  - Drug/Insulin, Anaesthesia and Chemotherapeutic Agents Delivery Systems
- **Imperial Racing Green**
  - Fuel cell powered Student Formula Car
- **Aeronautics** (EPSRC)
  - (Multiple) Unmanned Air Vehicles – with Cranfield University

# Small Air Separation Units

(Air Products, Mandler et al, 2006)

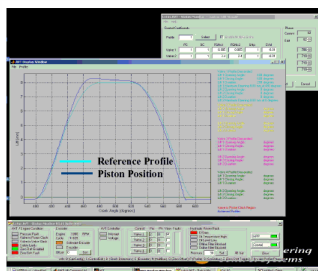
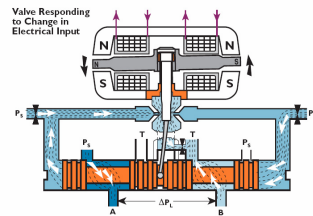


Implementation of look-up operation of pMPC for a small Nitrogen generator.

- **Enable advanced MPC for small separation units**
  - Optimize performance
  - Minimize operating costs
  - Satisfy product and equipment constraints
- **Parametric MPC ideally suited**
  - Supervises existing regulatory control
  - Off-line solution with minimum on-line load
  - Runs on existing PLC
  - Rapid installation compared to traditional MPC
- **Advantages of Parametric MPC**
  - 5% increased throughput
  - 5% less energy usage
  - 90% less waste
  - Installation on PLC in 1-day

# Active Valve Train Control

(Lotus Engineering, Kosmidis et al, 2006)



(b) 8mm trapezoidal profile

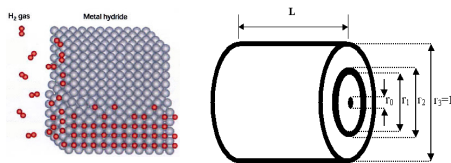
- Active Valve Trains (AVT):
  - Optimum combustion efficiency, Reduced Emissions, Elimination of butterfly valve, Cylinder deactivation, Controlled auto-ignition (CAI), Quieter operation
- Basic idea:
  - Control System sends signal to valve
  - This actuates piston attached to engine valve
  - Enables optimal control of valve timing over entire engine rpm range

### Challenges for the AVT control

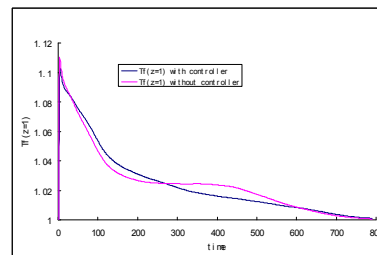
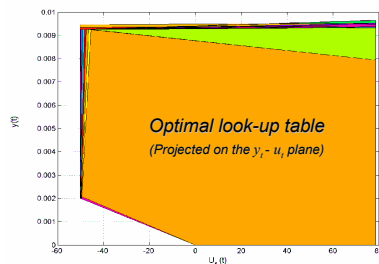
- **Nonlinear system dynamics:** Saturation, flow non-linearity, variation in fluid properties, non-linear opening of the orifices
- **Robustness** to various valve lift profiles
- **Fast dynamics** and sampling times (0.1ms)

# Multi-parametric Control of H<sub>2</sub> Storage in Metal-Hydride Beds

(EU-DIAMANTE, Georgiadis et al, 2008)



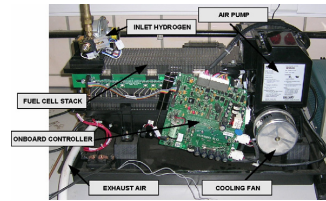
- Tracking the optimal temperature profile
- Ensure economic storage – expressed by the total required storage time
- Satisfy temperature and pressure constraints



# Fuel Cell Systems

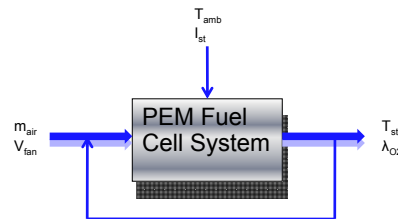


- On-going implementation on 1.2kW Ballard PEM Fuel Cell
- Objective is to control oxygen excess ratio and stack temperature
- Controller is implemented on a DSP(digital Signal Processing) board
- Collaborative work with Fuel Cell Control Lab (**University of Seville**)

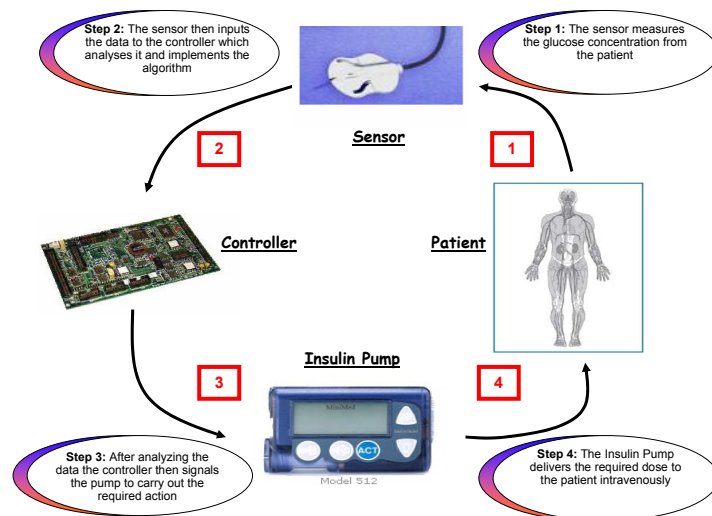


(Alejandro J. Del Real et al. 2007)

$u: m_{air}, T_{st}$   
 $d: T_{amb}, I_{st}$   
 $y: T_{st}, V_{st}$   
 $\theta: x_t, T_{amb}, I_{st}, T_{st}, V_{st}, T_{st,sp}, V_{st,sp}$



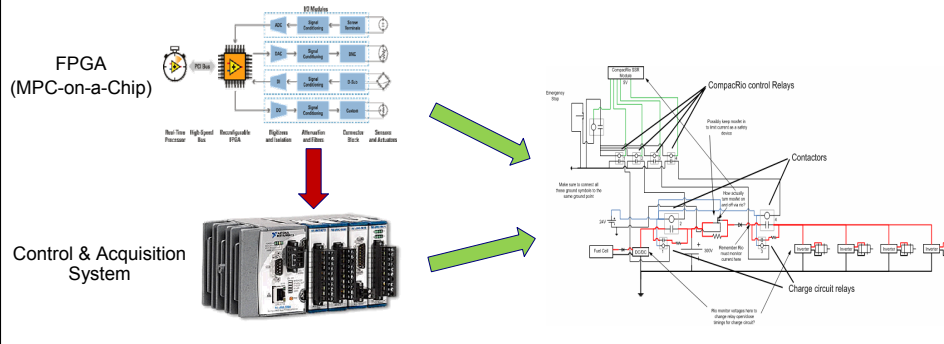
# Biomedical Systems (MOBILE ERC Advanced Grant)



# Imperial Racing Green Car



- Student Formula Project
- Control of Start-up/Shut-down of the FC
- Traction Motion Control



**Multi-Parametric  
Programming & Model  
Predictive Control – *are  
they meant for each other?***

**YES!**

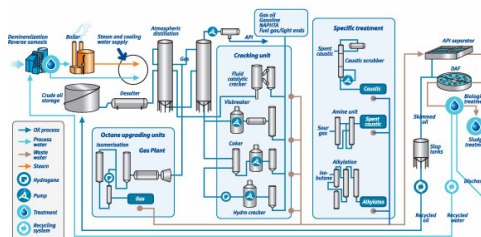
**Success stories –  
generality?**

## MPC-on-a-chip – Future Directions

- Application types for Multi-parametric Programming & MPC
  - **Type 1** - Large scale and expensive industrial processes with slow/medium dynamics
  - **Type 2** - Medium scale and cost industrial processes with medium/fast dynamics
  - **Type 3** - Small scale and inexpensive processes/equipment with medium/fast dynamics

## MPC-on-a-chip – Future Directions

- **Type 1** – Large scale and expensive industrial processes with slow/medium dynamics







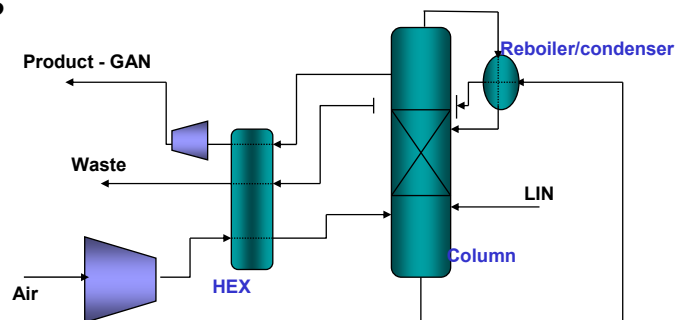
## MPC-on-a-chip – Future Directions

- **Type 1** - Large scale and expensive industrial processes with slow/medium dynamics
  - Control hardware/software availability
  - MPC implementation mainly via online optimization
  - Explicit MPC can play a role for low level process control
  - Hybrid (on-line + off-line) approach possible



## MPC-on-a-chip – Future Directions

- **Type 2** – medium scale and cost industrial processes with medium/fast dynamics

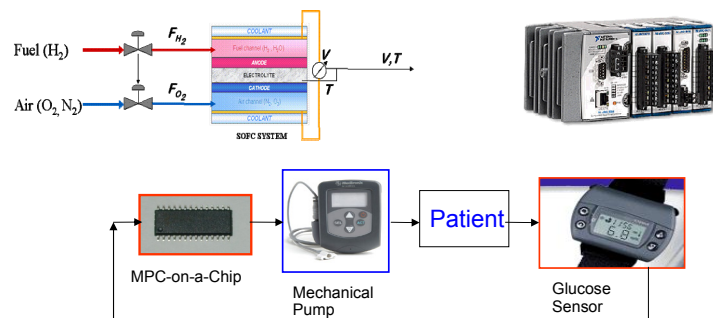


## MPC-on-a-chip – Future Directions

- **Type 2** – medium scale and cost industrial processes with medium/fast dynamics
  - Limited Control hardware/software availability
  - Online optimization/MPC usually prohibitive
  - Multi-parametric MPC **ideal** – proved in previous applications (Air Separation, Automotive)

## MPC-on-a-chip – Future Directions

- **Type 3** – small scale and inexpensive processes/equipment with medium/fast dynamics



## MPC-on-a-chip – Future Directions

- **Type 3** – small scale and inexpensive processes/equipment with medium/fast dynamics
  - Available control hardware/software limited - not suitable for online MPC
  - Multi-parametric MPC technology **essential**
  - MPC-on-a-Chip part of embedded (all-in-one) system
  - Suitable for new technologies (FPGA, wireless)

**Multi-Parametric  
Programming & Model  
Predictive Control – *are  
they meant for each other?***

**YES**

**in most cases (but not  
for all)**

*“We owe to our parents our being  
and to our teachers our well being”*

Alexander the Great

*... to our teachers*

- Professor Anastasios Karabelas
- Professor Stavros Nychas



**THANK YOU!**